

$$\begin{array}{r}
 \boxed{7} + \boxed{3} + \boxed{8} = \boxed{18} \\
 + \quad + \quad + \quad + \\
 \boxed{5} + \boxed{2} + \boxed{4} = \boxed{11} \\
 + \quad + \quad + \quad + \\
 \boxed{9} + \boxed{1} + \boxed{6} = \boxed{16} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{21} + \boxed{6} + \boxed{18}
 \end{array}$$

$$\begin{array}{r}
 \boxed{6} + \boxed{3} + \boxed{1} = \boxed{10} \\
 + \quad + \quad + \quad + \\
 \boxed{7} + \boxed{9} + \boxed{8} = \boxed{24} \\
 + \quad + \quad + \quad + \\
 \boxed{2} + \boxed{5} + \boxed{4} = \boxed{11} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{15} + \boxed{17} + \boxed{13}
 \end{array}$$

$$\begin{array}{r}
 \boxed{9} + \boxed{8} + \boxed{6} = \boxed{23} \\
 + \quad + \quad + \quad + \\
 \boxed{5} + \boxed{1} + \boxed{7} = \boxed{13} \\
 + \quad + \quad + \quad + \\
 \boxed{4} + \boxed{3} + \boxed{2} = \boxed{9} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{18} + \boxed{12} + \boxed{15}
 \end{array}$$

$$\begin{array}{r}
 \boxed{4} + \boxed{1} + \boxed{2} = \boxed{7} \\
 + \quad + \quad + \quad + \\
 \boxed{5} + \boxed{6} + \boxed{7} = \boxed{18} \\
 + \quad + \quad + \quad + \\
 \boxed{8} + \boxed{9} + \boxed{3} = \boxed{20} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{17} + \boxed{16} + \boxed{12}
 \end{array}$$

$$\begin{array}{r}
 \boxed{4} + \boxed{3} + \boxed{6} = \boxed{13} \\
 + \quad + \quad + \quad + \\
 \boxed{5} + \boxed{8} + \boxed{1} = \boxed{14} \\
 + \quad + \quad + \quad + \\
 \boxed{2} + \boxed{9} + \boxed{7} = \boxed{18} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{11} + \boxed{20} + \boxed{14}
 \end{array}$$

$$\begin{array}{r}
 \boxed{3} + \boxed{5} + \boxed{6} = \boxed{14} \\
 + \quad + \quad + \quad + \\
 \boxed{8} + \boxed{4} + \boxed{7} = \boxed{19} \\
 + \quad + \quad + \quad + \\
 \boxed{9} + \boxed{1} + \boxed{2} = \boxed{12} \\
 \parallel \quad \parallel \quad \parallel \\
 \boxed{20} + \boxed{10} + \boxed{15}
 \end{array}$$

Use each of the digits 1–9, but no digit shall be used twice!